

Date Thursday, 16/08/2007 10:22:56 AM
User Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 33993				
Estimate Number	: 10725				
P.C. Number	: N/A		Part Number	: D2652	
This Issue	: 16/08/2007	S.O. No. : N/A	Drawing Number	: D2652 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 33350		Material	: N/A	
Written By	:		Due Date	: 31/08/2007	
Checked & Approved By	:		Qty:		
Comment	: Est Rev:B 02.06.13 Now machined in house. NG		200	Um:	Each
<i>500 J.P.H.</i>					
Additional Product					
Job Number:					
Seq. #:	Machine Or Operation:	Description :			
1.0	M303R0500	303 Round Bar 0.500"			
		 Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s) Material: 303 ss .500" Round Bar (M303R0500) Batch: <u>M105556</u> <i>JEP 07/09/17</i> <i>RQ 07/09/17</i>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			
		 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>JEP 07/09/17</i> <i>RQ 07/09/18</i> <i>(500)</i>			
4.0	QC8	SECOND CHECK			
		 Comment: SECOND CHECK <i>JEP 07-09-17</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
		 Comment: PACKAGING RESOURCE #1 <i>P.J.P. 07/09/19</i> <i>(500)</i> Identify and Stock Location:			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/09/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 10:22:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33993

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

D 07/09/19

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 07/09/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

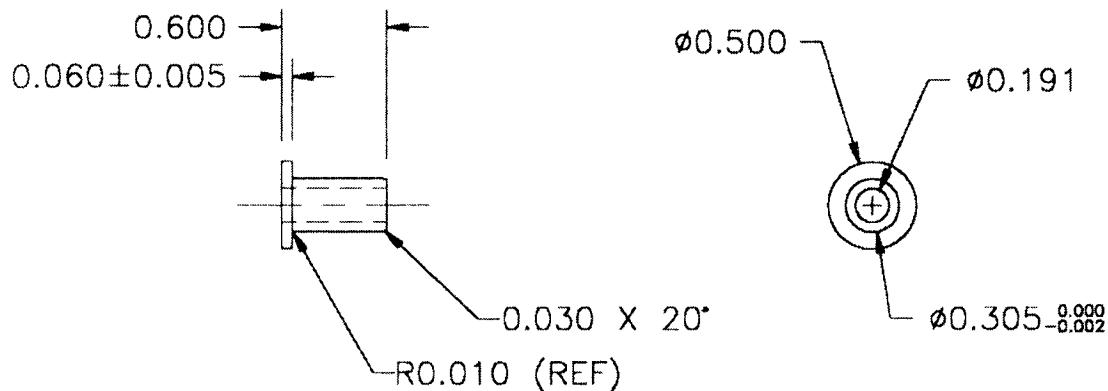
NOTE: Date & initial all entries



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BY DART

DESIGN <i>DIMY</i>	DRAWN BY <i>DIMY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BW</i>	APPROVED <i>DIMY</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	33993
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	DJP	Audited by:	Ind	Prototype Approval:	N/A
Date:	07/09/17	Date:	07/09/17	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	